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1- scale print of THOMPSON 1928-A1 upper

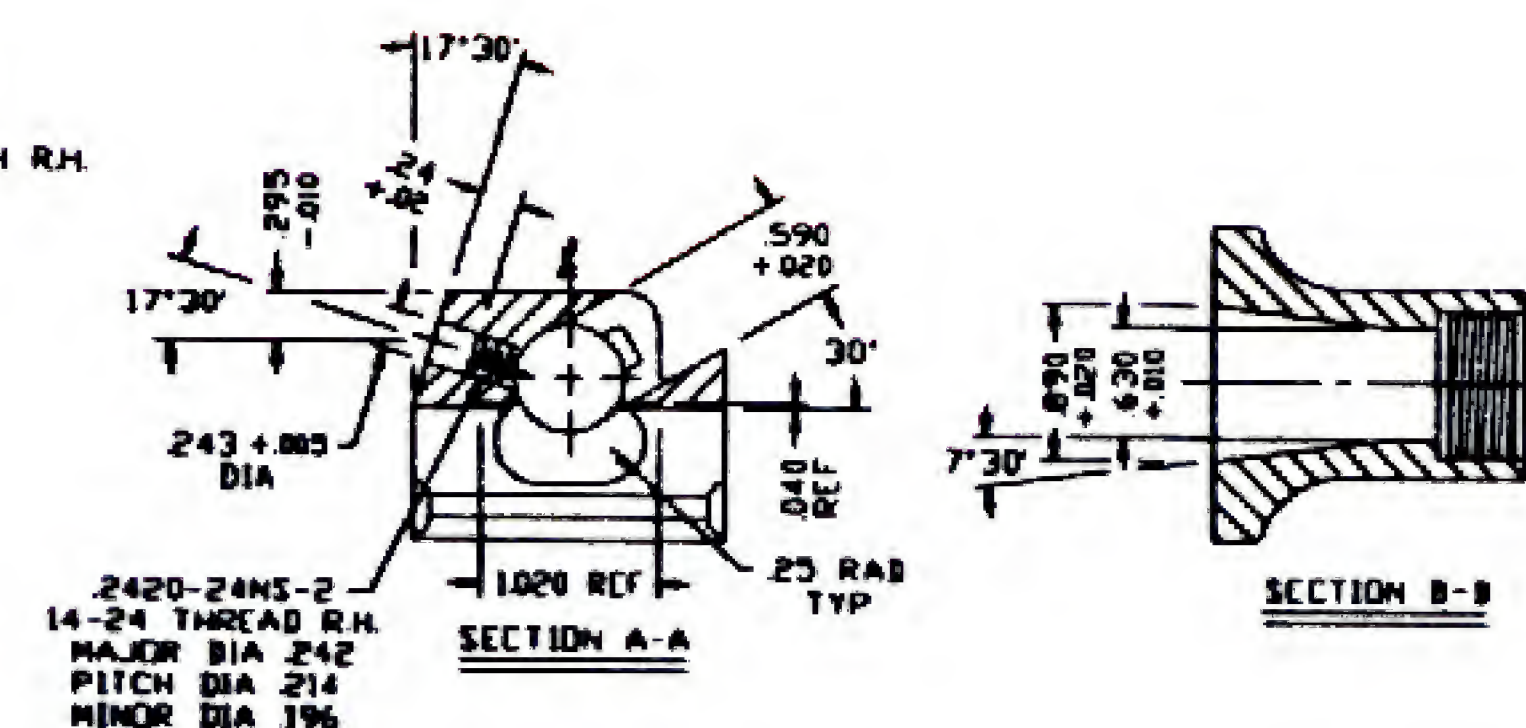
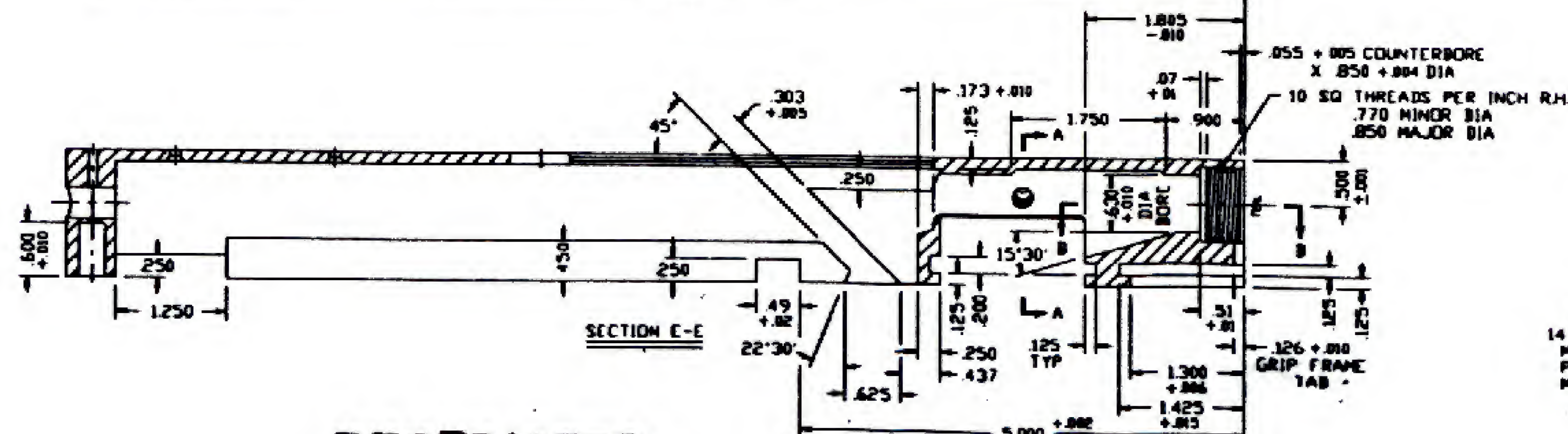
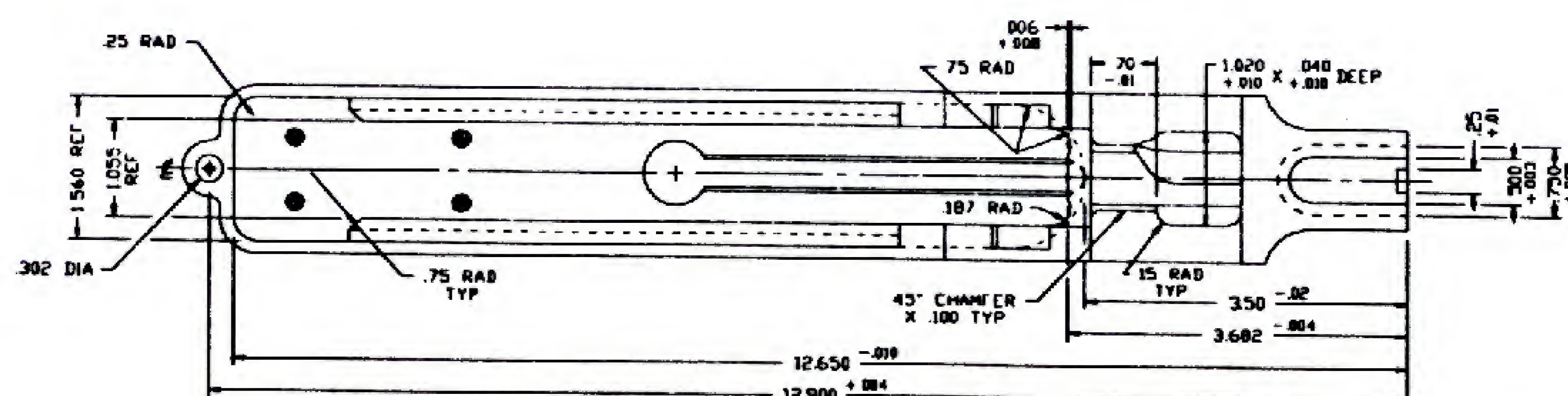
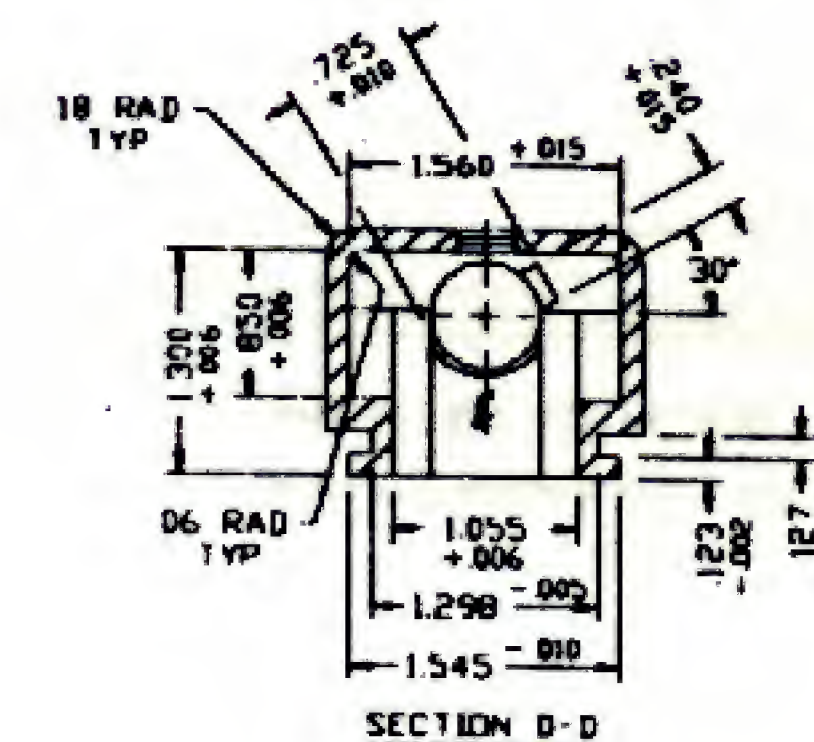
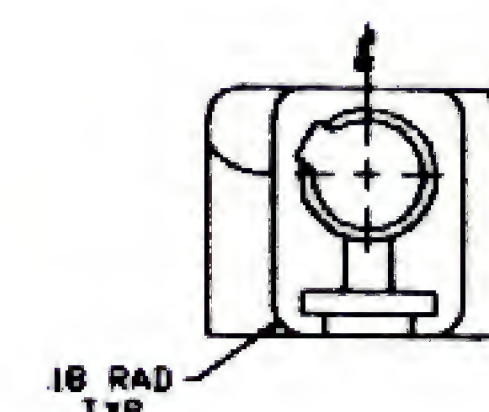
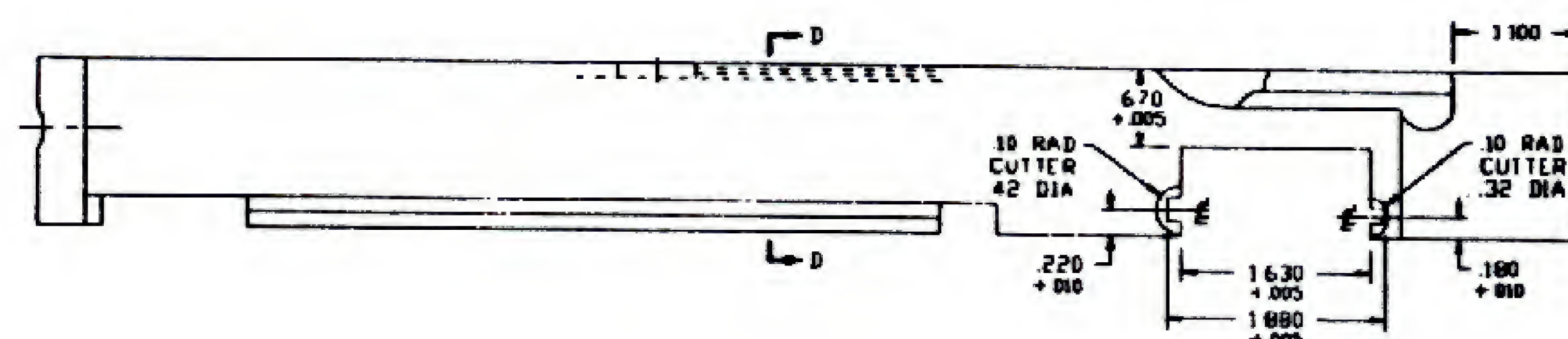
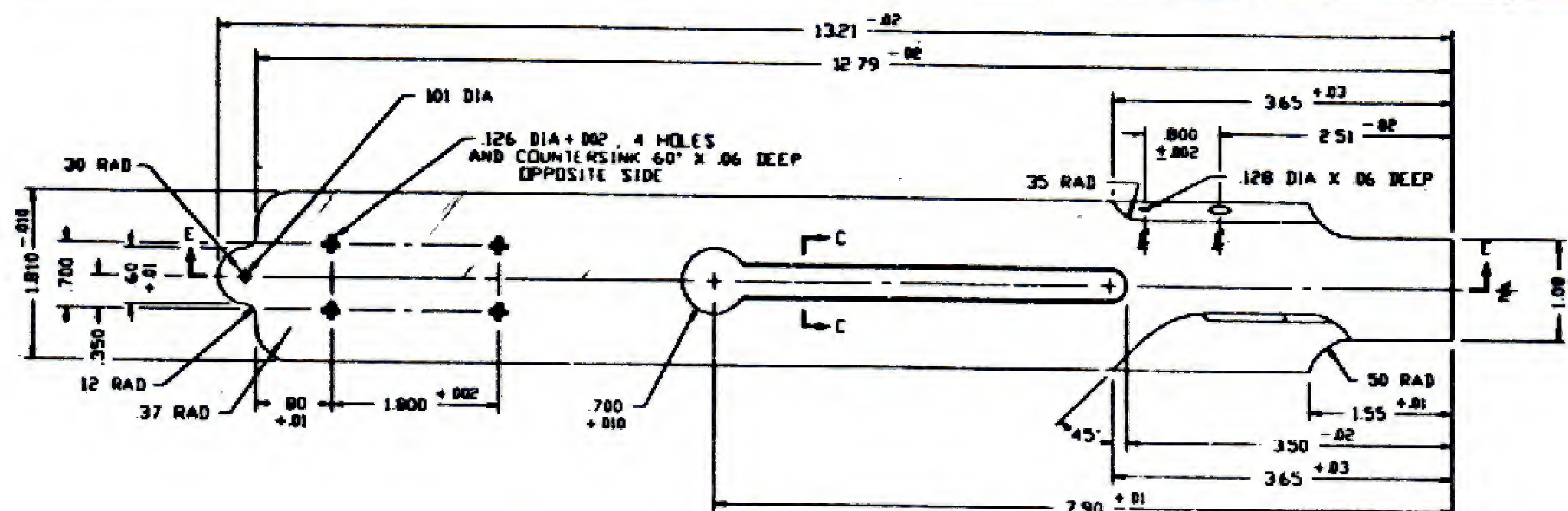
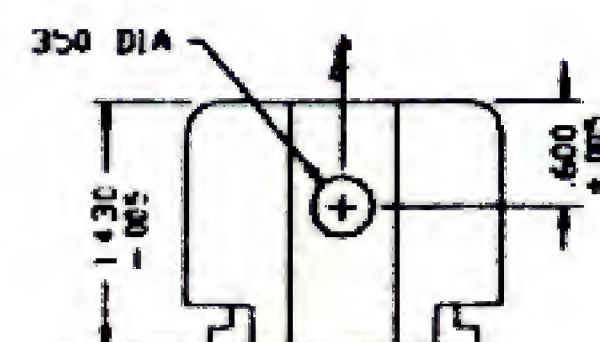
1- scale print of THOMPSON 1928 trigger frame

1- scale print of MP-38

1- scale print of BROWNING BAR AUTOMATIC

1- scale print of VICKERS right side plate

PARTS SUPPLIERS ON LAST PAGE

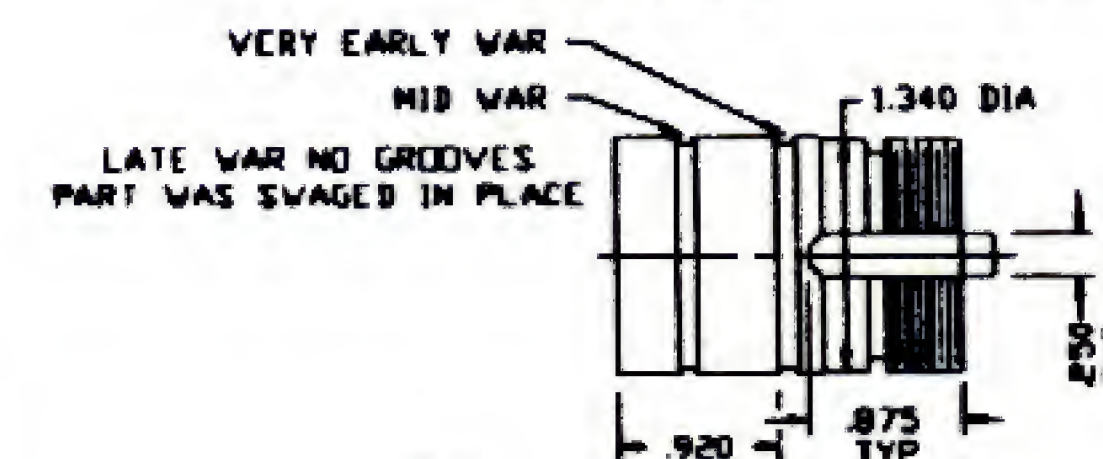
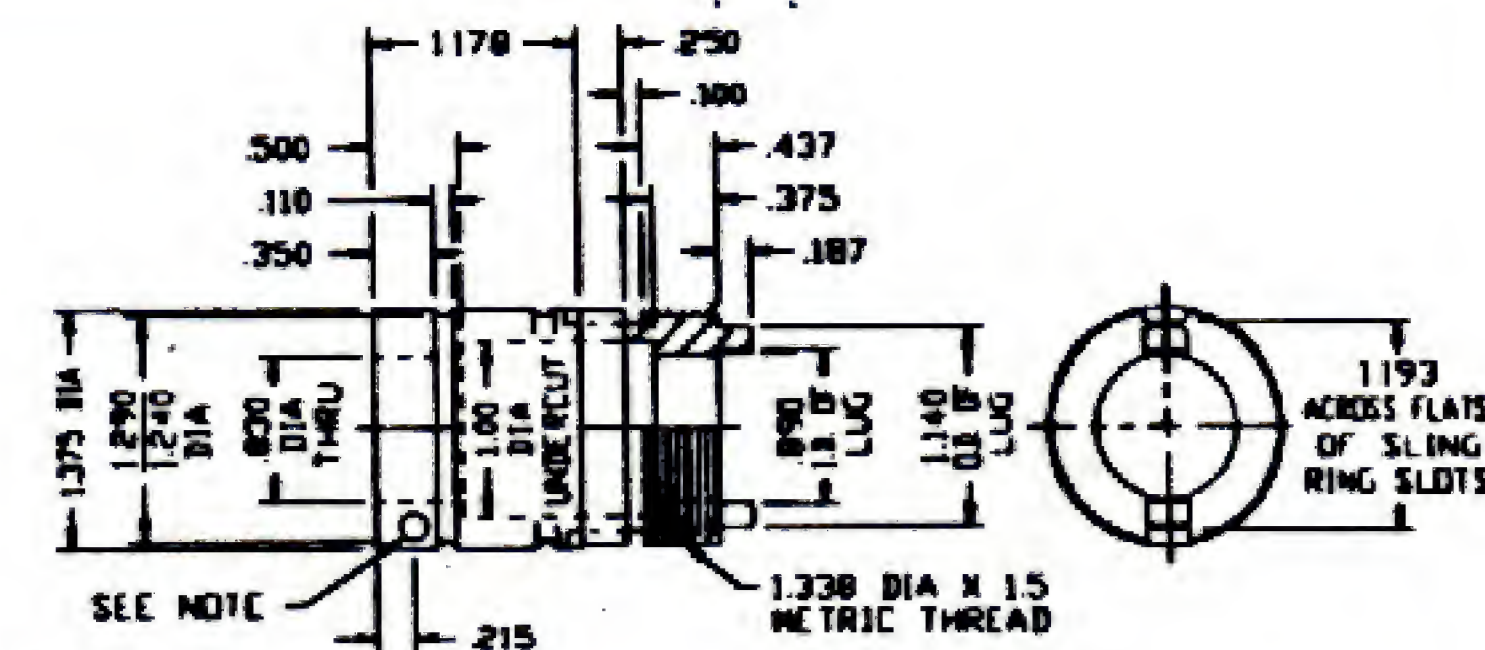
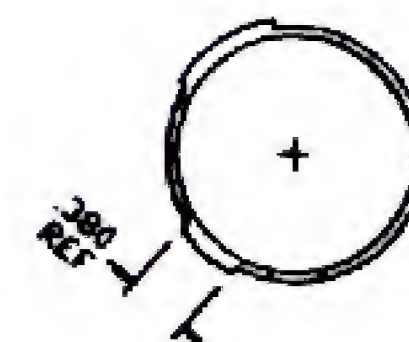
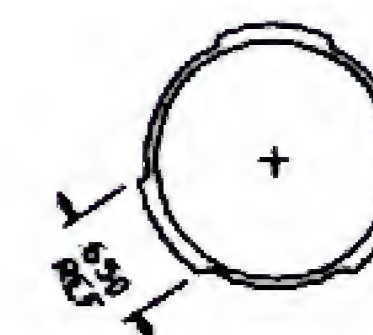
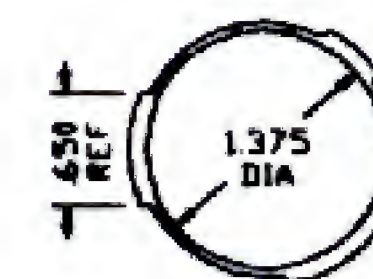
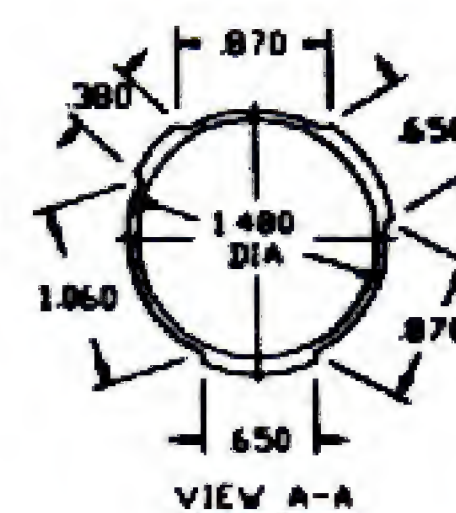


RESTRICTED
MATERIAL

GENERAL NOTES AND SUGGESTIONS

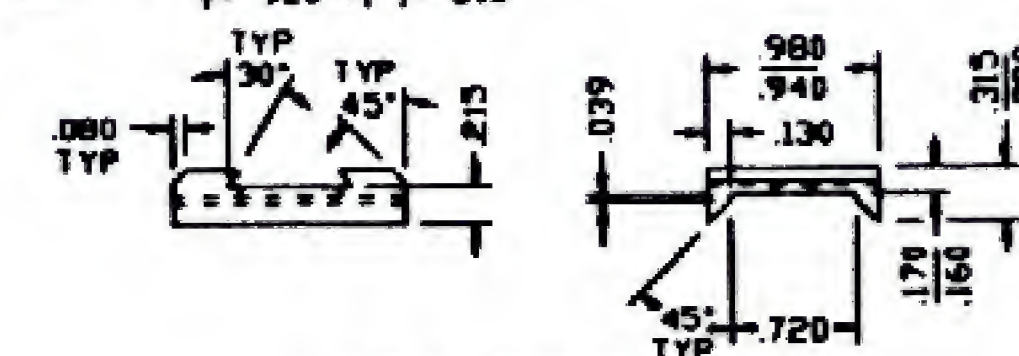
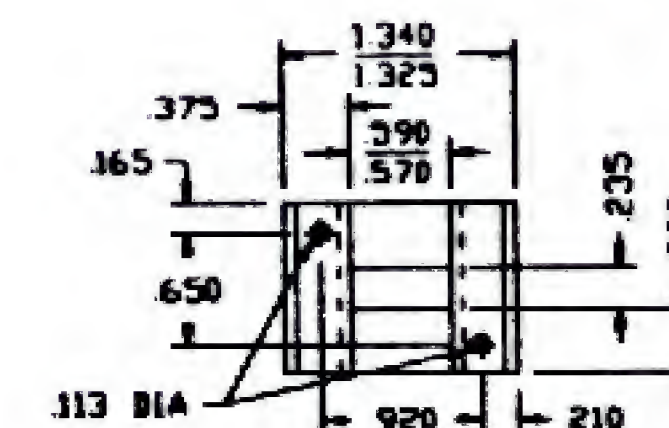
1. MATERIAL - 1018-4130 STEEL.
2. FINISH- PAKERIZE FOR ALL A-1'S
BLUE FOR 2B COMMERCIAL
BUT BY ALL MEANS SUIT YOURSELF.
3. BREAK ALL SHARP EDGES
4. INSTEAD OF 126 RIVET HOLES I SUGGEST
DRILL 8 43 AND TAP 8 4-40 THREADS
AND ATTACH REAR SIGHT WITH BUTTON SOCKET CAP SCREWS
5. FOR LETTERING ALFER TO THE THOMPSON SUBMACHINE
GUN BY ROGER COX.
6. CORRECTED FROM 1957 ORDNANCE PRINT WITH CORRECT
DIMENSIONS OF A 1928 THOMPSON RECEIVER.

SCALE: FULL	DATE RECEIVED: SEE NOTE 1	CAS	POLYMERASES REC IN PL T 100 REC IN PL T 100 REC IN PL T 100 REC IN PL T 100
DATE	DATE: SEE NOTE 2	DATE	
TITLE		REV.	
THOMPSON SUBMACHINE GUN RECEIVER MODEL 1928-A1			

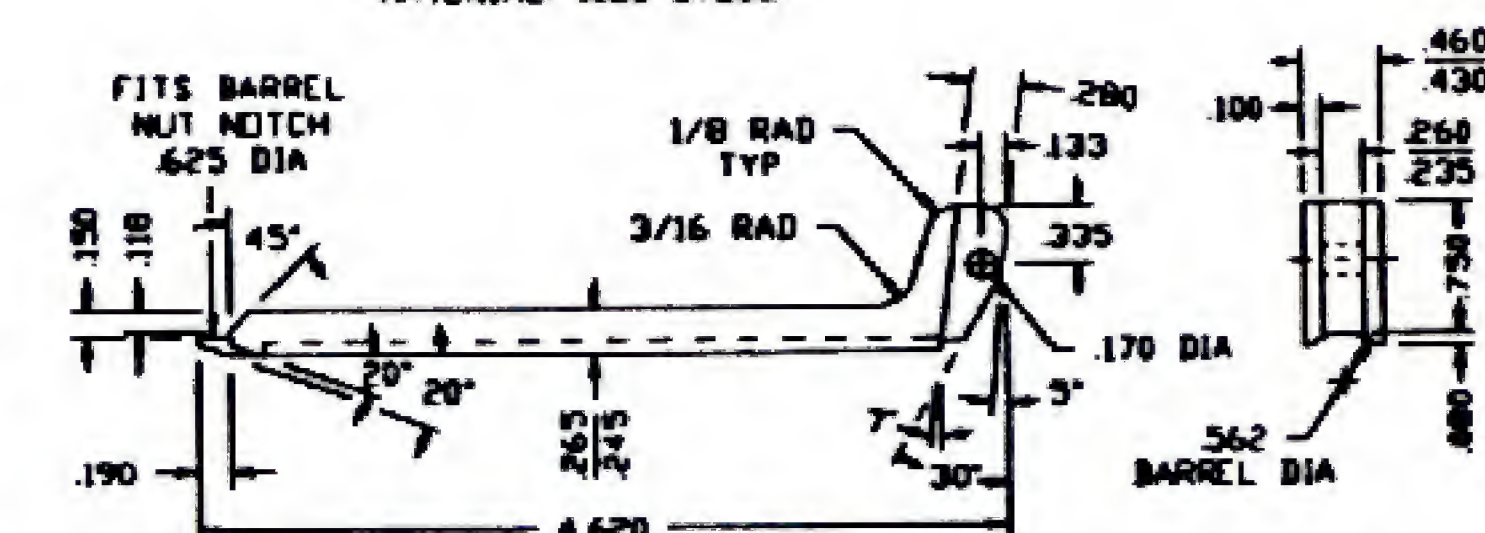


NOTE:
HOLE IN MAGAZINE HOUSING IS THE FACTOR WHEN ASSEMBLED
CROSS HOLE CHECKS ABOUT .215 THIS IS THE LAST HOLE
TO DRILL AND AT ASSEMBLY.

BARREL BUSHING
MATERIAL: 1020 STEEL



REAR SIGHT BASE
MATERIAL: 1020 STEEL



EARLY GUNS MATERIAL WAS ALUMINUM
FEW WERE STAMPED SHEET STEEL
LATE GUNS MATERIAL WAS INKELITE OR SIMILAR

RESTING BAR
MATERIAL: 6061-T6 ALUMINUM

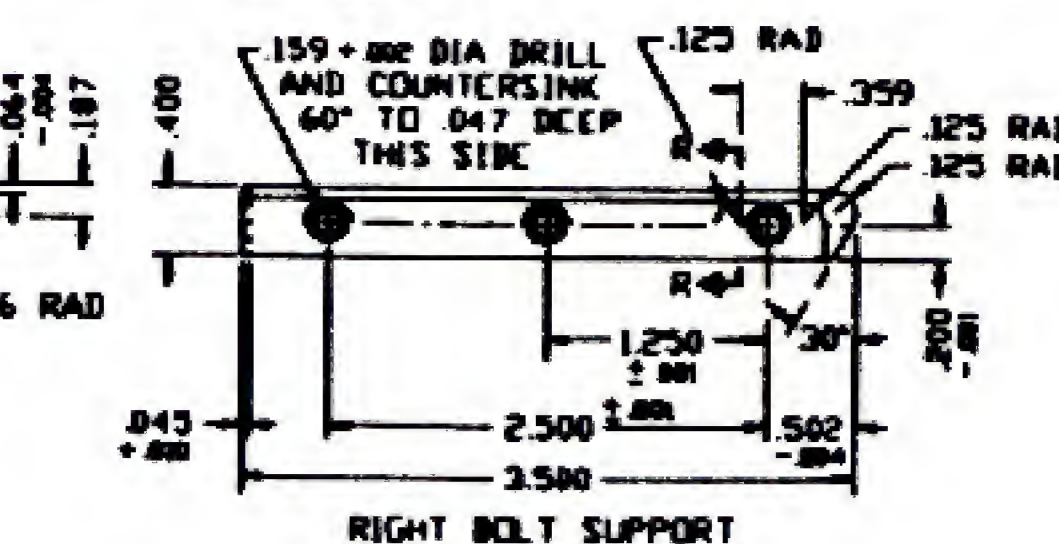
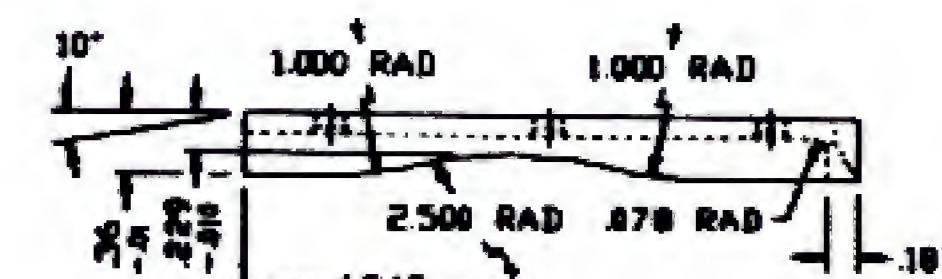
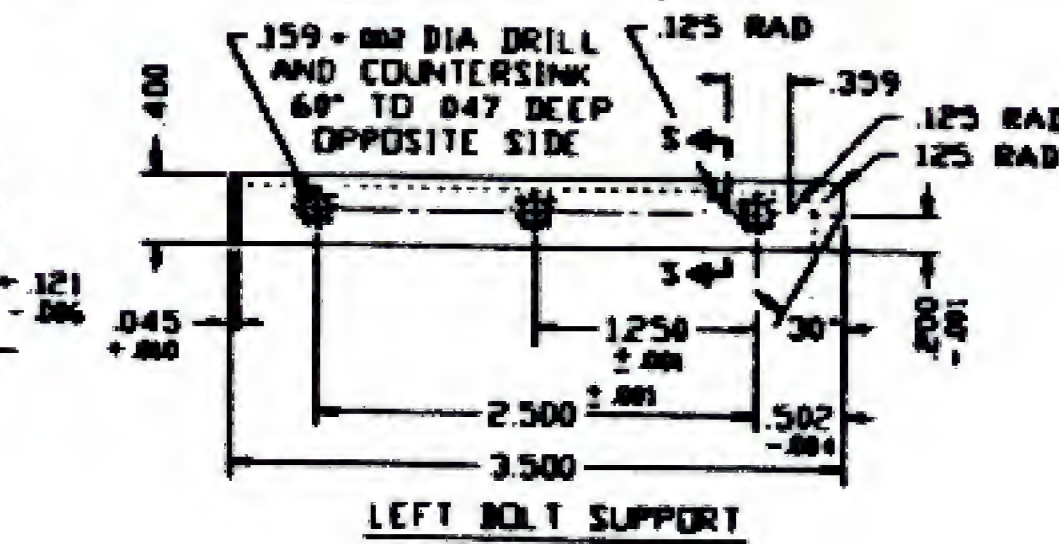
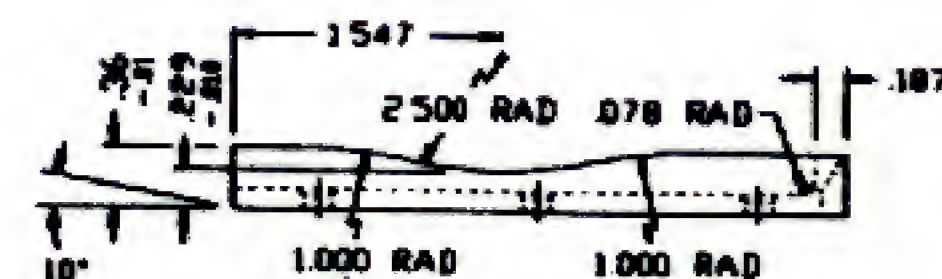
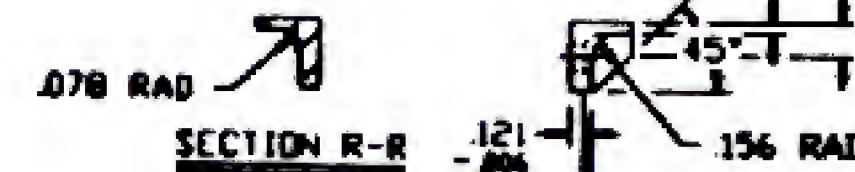
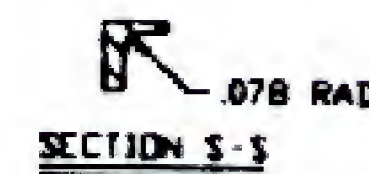
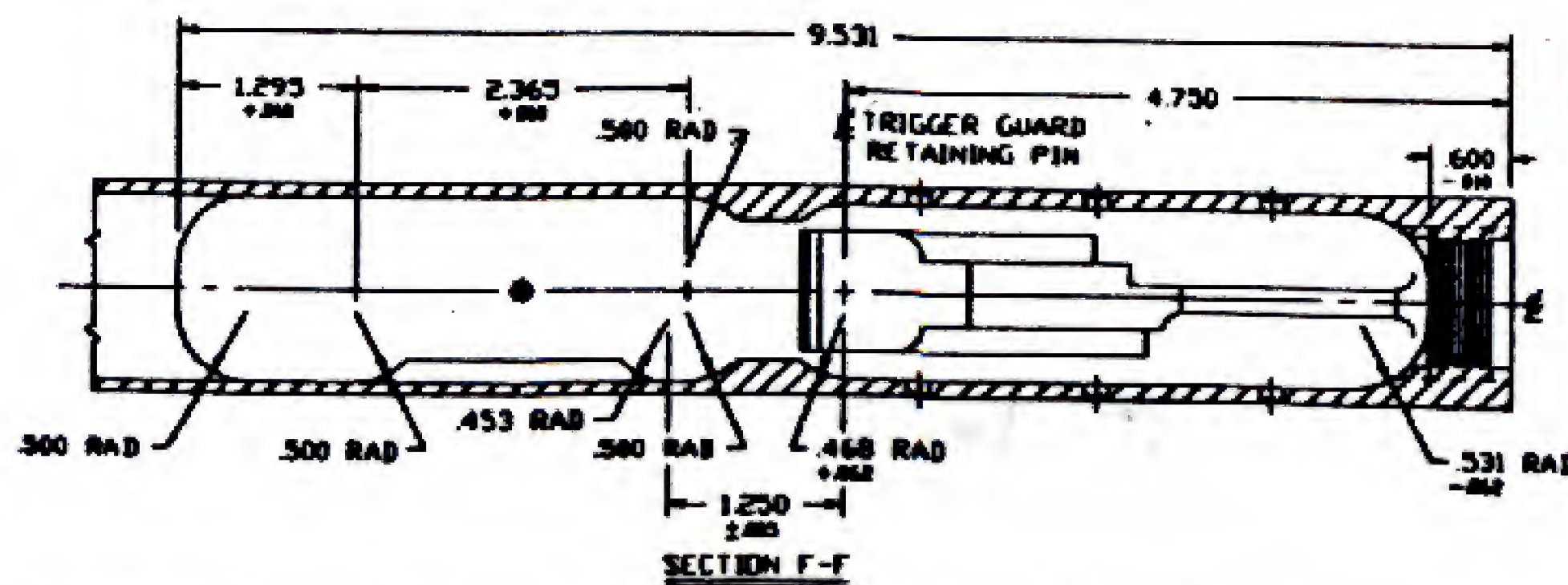
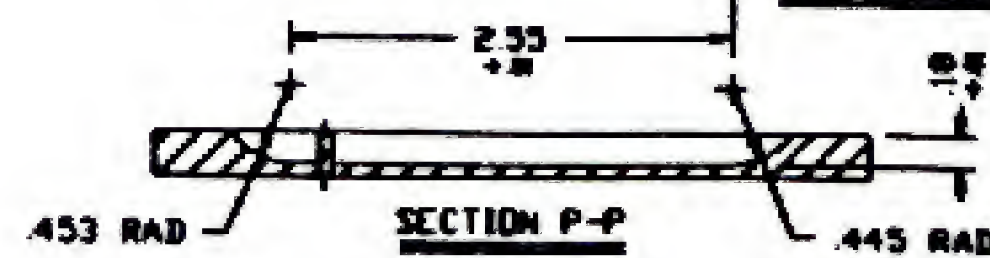
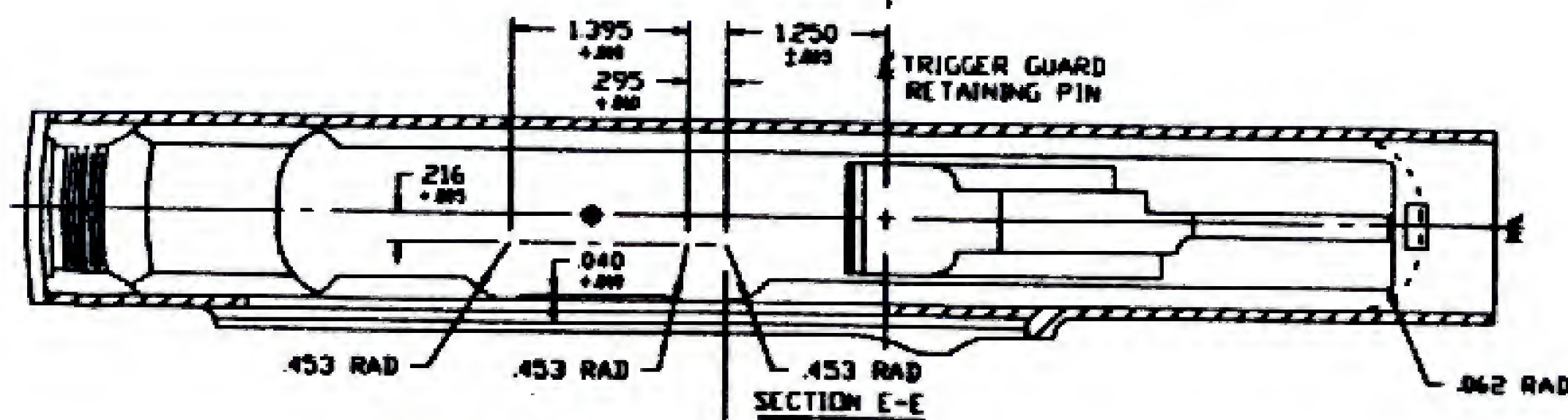
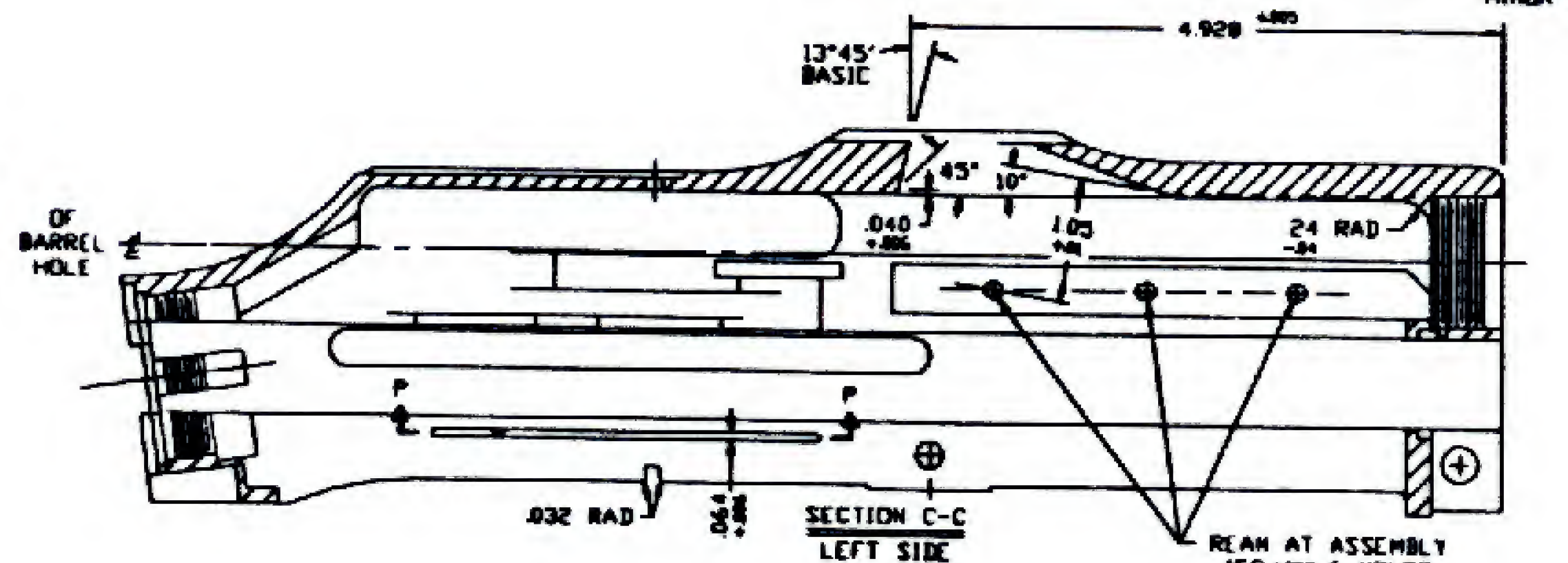
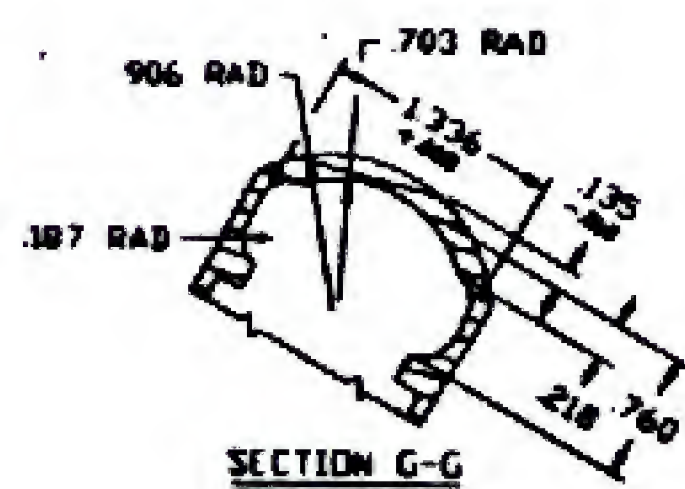
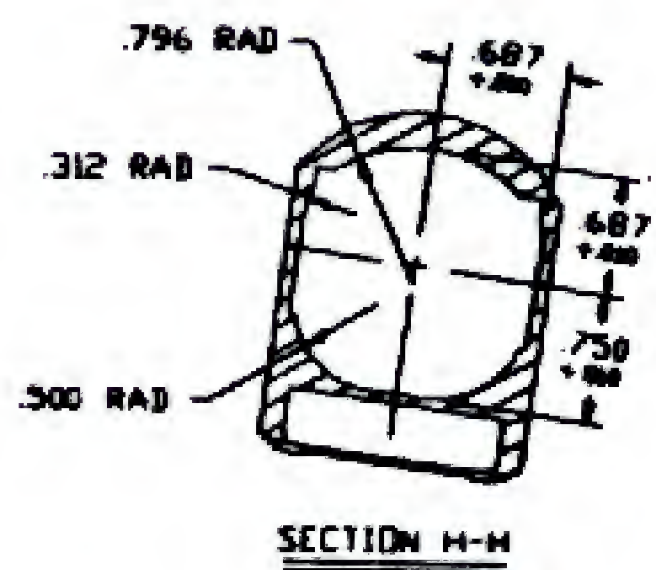
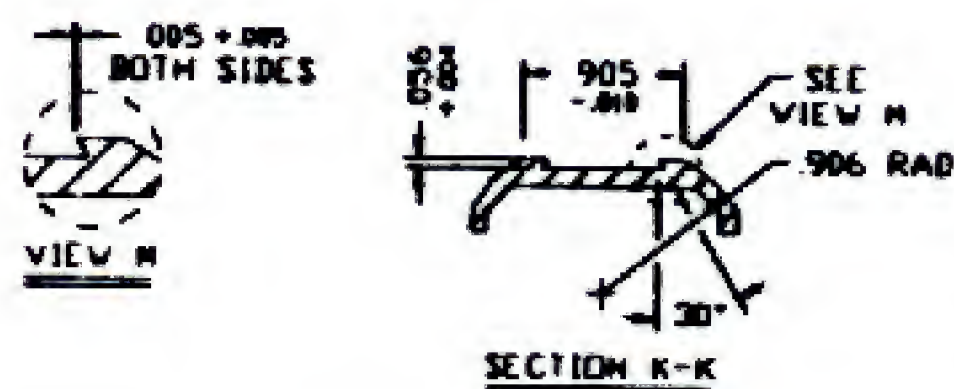
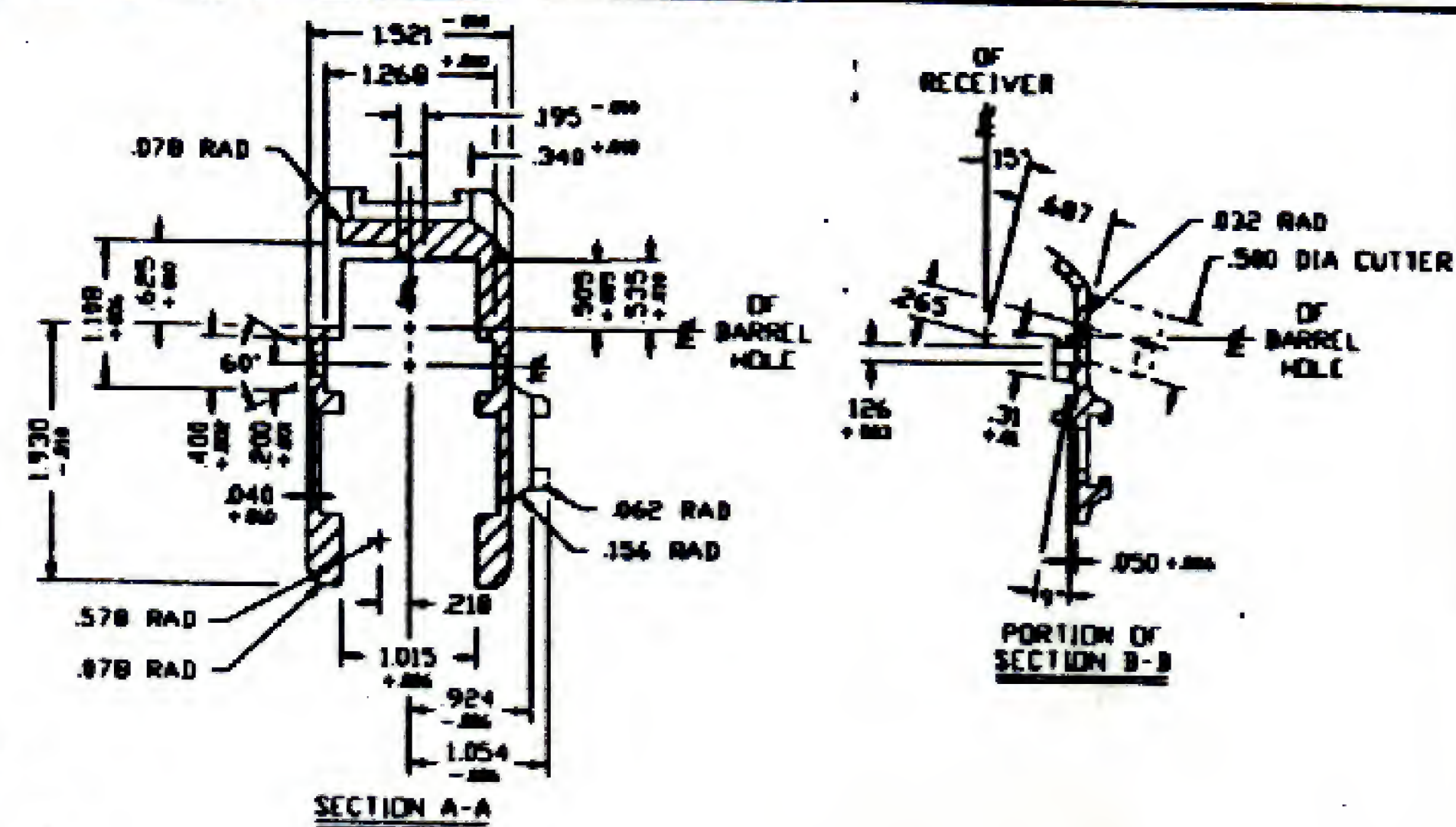
NOTES:

1. MATERIAL - 1 5/8 O.D. X 1 3/8 I.D. D.D.M. STEEL TUBE
2. FINISH- BLUE
3. O.D. OF RECEIVER TUBE SHOULD MATCH I.D. OF MAGAZINE HOUSING
AND REAR CUP OF TRIGGER FRAME
4. SLOT SIZES AND LOCATIONS ARE AS FOLLOWS
- MAGAZINE HOUSING AREA - A) 5 SLOTS 2.250 LONG ON LEFT SIDE OF RECEIVER
AT 20°, 40°, 60°, 80° AND 100°
B) 2 SLOTS 2.250 LONG ON RIGHT SIDE OF RECEIVER
AT 80° AND 100°
- MAIN BODY AREA - C) 4 SLOTS 7.750 LONG RIGHT SIDE OF RECEIVER
AT 60°, 80°, 120° AND 140°
D) 3 SLOTS 2.250 LONG TOP SIDE OF RECEIVER
40°, 20°, 0°, 20° AND 40°
E) 1 SLOT 5.250 LONG TOP SIDE OF RECEIVER AT 60°
F) 4 SLOTS 3.000 LONG TOP SIDE OF RECEIVER
AT 40°, 20°, 0° AND 20°
G) 2 SLOTS 1.000 LONG TOP OF RECEIVER AT 40° AND 60°
H) 1 SLOT .500 LONG TOP OF RECEIVER AT 40°
5. SLOTS ARE FORMED WITH A CUTTER .200 WIDE FULL RADIUS X .030 DEEP

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DEAL#	FULL	INSTRUMENT#	SEE NOTE 1	DATE	TOLEANCES
DATE		INSTR#	SEE NOTE 2	DATE	ALL 3 P. 1 100
TITLE:				REV.	ALL 3 P. 1 100
MP-30 RECEIVER					ANGLES 1 20

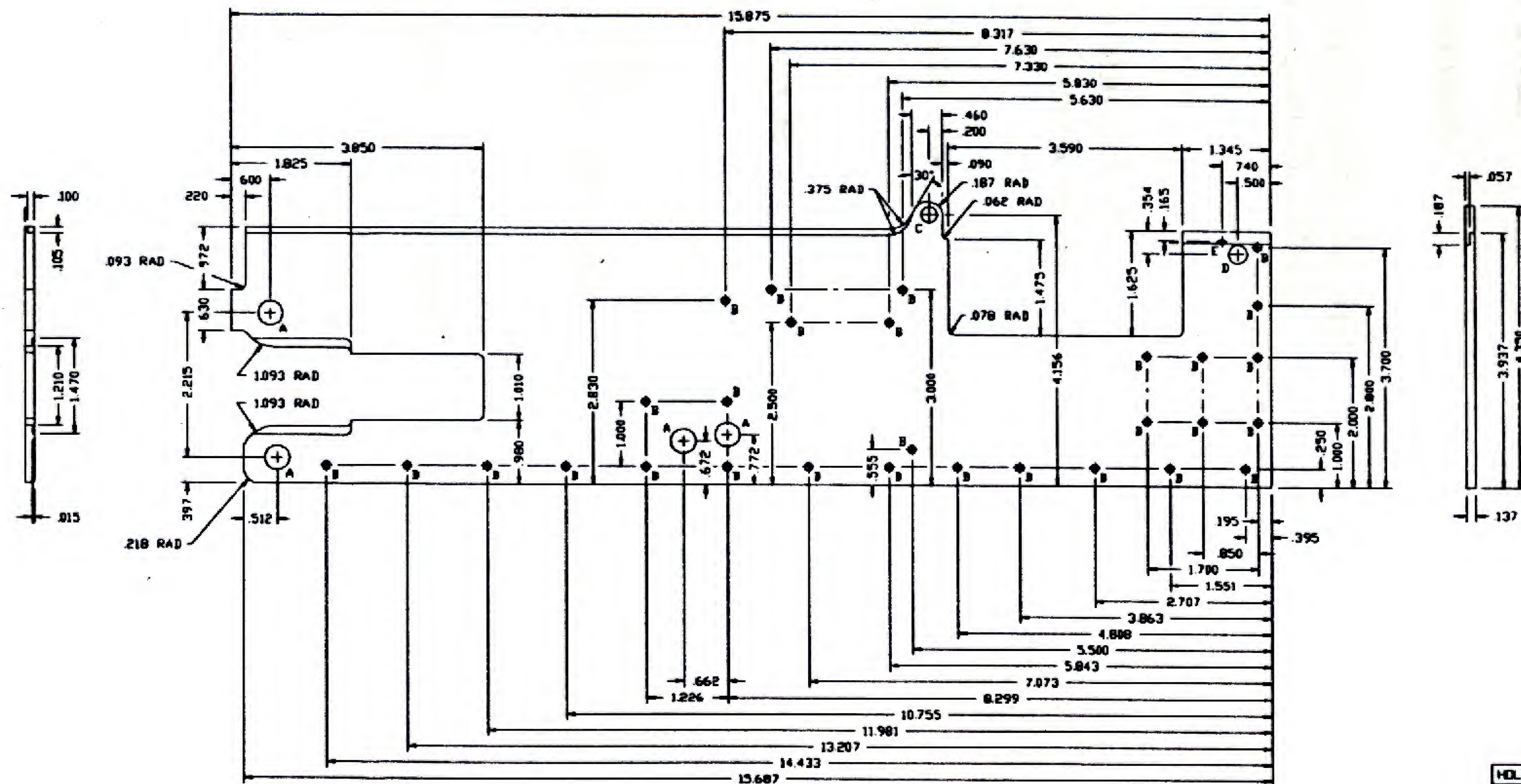


- NOTES**
1. MATERIAL - STEEL F51050 FED. DD-S-633
OPTIONAL PEARLITE MALLEABLE IRON CASTING CLASS II ML-1-H444
 2. FINISH- PARKERIZE
 3. BREAK ALL SHARP EDGES
 4. TOLERANCE .001 ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

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SCALE: FULL	MATERIAL: SEE NOTE 1	COR.	TELEPHONES
PLAN	FOUND: SEE NOTE 2	DATE	ALL 2 P. 1
TITLE: BAR RECEIVER		REV.	ALL 3 P. 1
BROWNING AUTOMATIC RIFLE			ANGLES ± 8°
			NO



DRILL CHART		
HOLE	DESCRIPTION	QTY
A	375 DIA	4
B	128 DIA (#30 DRILL)	29
C	250 DIA	1
D	290 DIA	1
E	082 DIA (#45 DRILL)	1

- NOTES:
1. MATERIAL- 4130, 4140, 4340 - PRE HEAT TREAT 28-32 R/C
 2. FINISH- BLUE
 3. ALL #30 DRILLED HOLES ARE FOR .125 DIA RIVETS

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SCALE	FULL	DATE	REV.	TOLERANCES
DATE	SEE NOTE 1	DATE	REV.	DEC 1964
FILE	SEE NOTE 2	DATE	REV.	DEC 1964
TITLE: VICKERS RIGHT SIDE PLATE				NO.

LIST OF PARTS SUPPLIERS

**wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722**

www.gunsnammo.com

**international military antiques , inc.
p.o.box 256 millington ,NJ 07946**

www.ima-usa.com

**inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110**

www.inter-ordnance.com

**sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980**

**jeffs shooters supply
p.o.box 1054 trussville , AL 35173**

**rpb industries
p.o.box 367 avondale est. GA 30002**